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Revision date / version: 06.09.2018 / 0016
Replacing version dated / version: 25.09.2017 / 0015
Valid from: 06.09.2018
PDF print date: 10.09.2018
PVC-Adhesive transparent 180 G
Art.: 9006272

Safety data sheet
according to Regulation (EC) No 1907/2006, Annex II

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

PVC-Adhesive transparent 180 G
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1.2 Relevant identified uses of the substance or mixture and uses advised against
Relevant identified uses of the substance or mixture:

Adhesive
Sector of use [SU]:
SU 0 - Other
SU 1 - Agriculture, forestry, fishery
SU19 - Building and construction work
SU22 - Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Chemical product category [PC]:
PC 1 - Adhesives, sealants
Process category [PROC]:
PROC10 - Roller application or brushing
Uses advised against:
No information available at present.

1.3 Details of the supplier of the safety data sheet



BTI Befestigungstechnik GmbH & Co. KG, Salzstr. 51, 74653 Ingelfingen, Germany
Phone:+49 7940 141 256, Fax:+49 7940 141 9256
Stefan.Haug@bti.de, www.bti.de

Qualified person's e-mail address: info@chemical-check.de, k.schnurbusch@chemical-check.de Please DO NOT use for requesting Safety Data Sheets.

1.4 Emergency telephone number

Emergency information services / official advisory body:

Telephone number of the company in case of emergencies:

+49 (0) 700 / 24 112 112 (BRC)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) 1272/2008 (CLP)

Hazard class	Hazard category	Hazard statement
Flam. Liq.	2	H225-Highly flammable liquid and vapour.
Eye Irrit.	2	H319-Causes serious eye irritation.
STOT SE	3	H336-May cause drowsiness or dizziness.



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2.2 Label elements

Labeling according to Regulation (EC) 1272/2008 (CLP)



Danger

H225-Highly flammable liquid and vapour. H319-Causes serious eye irritation. H336-May cause drowsiness or dizziness.

P101-If medical advice is needed, have product container or label at hand. P102-Keep out of reach of children. P210-Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P261-Avoid breathing vapours or spray. P271-Use only outdoors or in a well-ventilated area. P280-Wear eye protection / face protection. P305+P351+P338-IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P312-Call a POISON CENTRE / doctor if you feel unwell. P403+P233-Store in a well-ventilated place. Keep container tightly closed. P405-Store locked up. P501-Dispose of contents / container safely.

EUH208-Contains 7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate. May produce an allergic reaction.

Ethyl acetate
Acetone
Butanone

2.3 Other hazards

The mixture does not contain any vPvB substance (vPvB = very persistent, very bioaccumulative) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

The mixture does not contain any PBT substance (PBT = persistent, bioaccumulative, toxic) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

SECTION 3: Composition/information on ingredients

3.1 Substance

n.a.

3.2 Mixture

Butanone	Substance for which an EU exposure limit value applies.
Registration number (REACH)	01-2119457290-43-XXXX
Index	606-002-00-3
EINECS, ELINCS, NLP	201-159-0



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CAS	78-93-3
content %	25-50
Classification according to Regulation (EC) 1272/2008 (CLP)	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336

Acetone	Substance for which an EU exposure limit value applies.
Registration number (REACH)	01-2119471330-49-XXXX
Index	606-001-00-8
EINECS, ELINCS, NLP	200-662-2
CAS	67-64-1
content %	10-20
Classification according to Regulation (EC) 1272/2008 (CLP)	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336

Ethyl acetate	Substance for which an EU exposure limit value applies.
Registration number (REACH)	01-2119475103-46-XXXX
Index	607-022-00-5
EINECS, ELINCS, NLP	205-500-4
CAS	141-78-6
content %	1-12,5
Classification according to Regulation (EC) 1272/2008 (CLP)	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336

7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	
Registration number (REACH)	---
Index	---
EINECS, ELINCS, NLP	219-207-4
CAS	2386-87-0
content %	0,1-<1
Classification according to Regulation (EC) 1272/2008 (CLP)	Skin Sens. 1, H317 Aquatic Chronic 3, H412

For the text of the H-phrases and classification codes (GHS/CLP), see Section 16.

The substances named in this section are given with their actual, appropriate classification!

For substances that are listed in appendix VI, table 3.1 of the regulation (EC) no. 1272/2008 (CLP regulation) this means that all notes that may be given here for the named classification have been taken into account.

SECTION 4: First aid measures

4.1 Description of first aid measures

First-aiders should ensure they are protected!

Never pour anything into the mouth of an unconscious person!

Inhalation

Remove person from danger area.



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Supply person with fresh air and consult doctor according to symptoms.
If the person is unconscious, place in a stable side position and consult a doctor.

Skin contact

Wipe off residual product carefully with a soft, dry cloth.
Wash thoroughly using copious water - remove contaminated clothing immediately. If skin irritation occurs (redness etc.), consult doctor.

Eye contact

Remove contact lenses.
Wash thoroughly for several minutes using copious water. Seek medical help if necessary.

Ingestion

Rinse the mouth thoroughly with water.
Do not induce vomiting. Consult doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed

If applicable delayed symptoms and effects can be found in section 11 and the absorption route in section 4.1.
In certain cases, the symptoms of poisoning may only appear after an extended period / after several hours.

4.3 Indication of any immediate medical attention and special treatment needed

Symptomatic treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water jet spray / alcohol resistant foam / CO₂ / dry extinguisher

Unsuitable extinguishing media

High volume water jet

5.2 Special hazards arising from the substance or mixture

In case of fire the following can develop:

Oxides of carbon
Hydrogen chloride
Toxic gases
Explosive vapour/air or gas/air mixtures.

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes.
Protective respirator with independent air supply.
Cool container at risk with water.
Dispose of contaminated extinction water according to official regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Remove possible causes of ignition - do not smoke.
Ensure sufficient supply of air.
Avoid inhalation, and contact with eyes or skin.
If applicable, caution - risk of slipping.

6.2 Environmental precautions

If leakage occurs, dam up.
Resolve leaks if this possible without risk.
Prevent surface and ground-water infiltration, as well as ground penetration.
Prevent from entering drainage system.



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If accidental entry into drainage system occurs, inform responsible authorities.

6.3 Methods and material for containment and cleaning up

Soak up with absorbent material (e.g. universal binding agent, sand, diatomaceous earth) and dispose of according to Section 13.

Or:

Pick up mechanically and dispose of according to Section 13.

Ensure sufficient supply of air.

6.4 Reference to other sections

For personal protective equipment see Section 8 and for disposal instructions see Section 13.

SECTION 7: Handling and storage

In addition to information given in this section, relevant information can also be found in section 8 and 6.1.

7.1 Precautions for safe handling

7.1.1 General recommendations

Ensure good ventilation.

Avoid inhalation of the vapours.

If applicable, suction measures at the workstation or on the processing machine necessary.

Keep away from sources of ignition - Do not smoke.

Take precautions against electrostatic charges.

Avoid contact with eyes or skin.

Eating, drinking, smoking, as well as food-storage, is prohibited in work-room.

Observe directions on label and instructions for use.

Use working methods according to operating instructions.

7.1.2 Notes on general hygiene measures at the workplace

General hygiene measures for the handling of chemicals are applicable.

Wash hands before breaks and at end of work.

Keep away from food, drink and animal feedingstuffs.

Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

7.2 Conditions for safe storage, including any incompatibilities

Keep out of access to unauthorised individuals.

Store product closed and only in original packing.

Not to be stored in gangways or stair wells.

Solvent resistant floor

Observe special storage conditions.

Store in a well ventilated place.

Protect from direct sunlight and warming.


Store in a dry place.

7.3 Specific end use(s)

No information available at present.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

 Chemical Name	Butanone	Content %:25-50
WEL-TWA: 200 ppm (600 mg/m ³) (WEL, EU)	WEL-STEL: 300 ppm (899 mg/m ³) (WEL), 300 ppm (900 mg/m ³) (EU)	---



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Monitoring procedures:	<ul style="list-style-type: none"> - Compur - KITA-122 SA(C) (549 277) - Compur - KITA-139 SB (549 731) - Compur - KITA-139 U (549 749) MTA/MA-031/A96 (Determination of ketones (acetone, methyl ethyl ketone, methyl isobutyl ketone) in air - Charcoal tube method / Gas chromatography) - 1996 - EU project - BC/CEN/ENTR/000/2002-16 card 105-1 (2004) MDHS 72 (Volatile organic compounds in air – Laboratory method using pumped solid sorbent tubes, thermal desorption and gas chromatography) - 1993 DFG (D) (Loesungsmittelgemische 2), DFG (E) (Solvent mixtures 2) - 1998, 2002 DFG (D) (Loesungsmittelgemische 3), DFG (E) (Solvent mixtures 3) - 1998, 2002 DFG (D) (Loesungsmittelgemische 4), DFG (E) (Solvent mixtures 4) - 1998, 2002 DFG (D) (Loesungsmittelgemische 5), DFG (E) (Solvent mixtures 5) - 1998, 2002 DFG (D) (Loesungsmittelgemische 6), DFG (E) (Solvent mixtures 6) - 1998, 2002
BMGV: 70 µmol butan-2-one/l in urine, post shift (BMGV)	Other information: Sk

Chemical Name	Acetone	Content %:10-20
WEL-TWA: 500 ppm (1210 mg/m ³) (WEL, EU)	WEL-STEL: 1500 ppm (3620 mg/m ³) (WEL)	---
Monitoring procedures:	<ul style="list-style-type: none"> - Compur - KITA-102 SA (548 534) - Compur - KITA-102 SC (548 550) - Compur - KITA-102 SD (551 109) - Draeger - Acetone 40/a (5) (81 03 381) - Draeger - Acetone 100/b (CH 22 901) MTA/MA-031/A96 (Determination of ketones (acetone, methyl ethyl ketone, methyl isobutyl ketone) in air - Charcoal tube method / Gas chromatography) - 1996 - EU project - BC/CEN/ENTR/000/2002-16 card 67-1 (2004) MDHS 72 (Volatile organic compounds in air – Laboratory method using pumped solid sorbent tubes, thermal desorption and gas chromatography) - 1993 	
BMGV: ---	Other information: ---	

Chemical Name	Ethyl acetate	Content %:1-12,5
WEL-TWA: 200 ppm (WEL-TWA), 200 ppm (734 mg/m ³) (EU)	WEL-STEL: 400 ppm (WEL-STEL), 400 ppm (1468 mg/m ³) (EU)	---
Monitoring procedures:	<ul style="list-style-type: none"> - Compur - KITA-111 SA (549 160) - Compur - KITA-111 U(C) (549 178) - Draeger - Ethyl Acetate 200/a (CH 20 201) DFG (D) (Loesungsmittelgemische 2), DFG (E) (Solvent mixtures 2) - 1998, 2002 DFG (D) (Loesungsmittelgemische 3), DFG (E) (Solvent mixtures 3) - 1998, 2002 DFG (D) (Loesungsmittelgemische 4), DFG (E) (Solvent mixtures 4) - 1998, 2002 	

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DFG (D) (Lösungsmittelgemische 5), DFG (E) (Solvent mixtures - 5) - 1998, 2002		
BMGV: ---	Other information: ---	
Ⓒ Chemical Name	Silica, amorphous	Content %:
WEL-TWA: 6 mg/m ³ (total inh. dust), 2,4 mg/m ³ (resp. dust)	WEL-STEL: ---	---
Monitoring procedures: ---		
BMGV: ---	Other information: ---	
Ⓒ Chemical Name	Poly vinyl chloride	Content %:
WEL-TWA: 10 mg/m ³ (total inh. dust), 4 mg/m ³ (res. dust)	WEL-STEL: ---	---
Monitoring procedures: ---		
BMGV: ---	Other information: ---	

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WEL-TWA = Workplace Exposure Limit - Long-term exposure limit (8-hour TWA (= time weighted average) reference period) EH40. AGW = "Arbeitsplatzgrenzwert" (workplace limit value, Germany). (8) = Inhalable fraction (2017/164/EU, 2017/2398/EU). (9) = Respirable fraction (2017/164/EU, 2017/2398/EU). | WEL-STEL = Workplace Exposure Limit - Short-term exposure limit (15-minute reference period). (8) = Inhalable fraction (2017/164/EU, 2017/2398/EU). (9) = Respirable fraction (2017/164/EU, 2017/2398/EU). (10) = Short-term exposure limit value in relation to a reference period of 1 minute (2017/164/EU). | BMGV = Biological monitoring guidance value EH40. BGW = "Biologischer Grenzwert" (biological limit value, Germany) | Other information: Sen = Capable of causing occupational asthma. Sk = Can be absorbed through skin. Carc = Capable of causing cancer and/or heritable genetic damage.
** = The exposure limit for this substance is repealed through the TRGS 900 (Germany) of January 2006 with the goal of revision.

8.2 Exposure controls

Butanone						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	55,8	mg/l	
	Environment - marine		PNEC	55,8	mg/l	
	Environment - sediment, freshwater		PNEC	284,7 4	mg/kg	
	Environment - sediment, marine		PNEC	287,7	mg/kg	
	Environment - soil		PNEC	22,5	mg/kg	
	Environment - sewage treatment plant		PNEC	709	mg/l	
	Environment - sporadic (intermittent) release		PNEC	55,8	mg/l	
	Environment - oral (animal feed)		PNEC	1000	mg/kg	
Consumer	Human - dermal	Long term	DNEL	412	mg/kg	
Consumer	Human - inhalation	Long term	DNEL	106	mg/m ³	



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Consumer	Human - oral	Long term	DNEL	31	mg/kg	
Workers / employees	Human - dermal	Long term	DNEL	1161	mg/kg	
Workers / employees	Human - inhalation	Long term	DNEL	600	mg/m ³	

Acetone						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - marine		PNEC	1,06	mg/l	Assessment factor 500
	Environment - freshwater		PNEC	10,6	mg/l	Assessment factor 50
	Environment - sediment, freshwater		PNEC	30,4	mg/l	
	Environment - sediment, marine		PNEC	3,04	mg/l	
	Environment - soil		PNEC	29,5	mg/kg dw	
	Environment - sewage treatment plant		PNEC	19,5	mg/l	
	Environment - sporadic (intermittent) release		PNEC	21	mg/l	Assessment factor 100
	Environment - sewage treatment plant		PNEC	100	mg/l	
Consumer	Human - oral	Long term, systemic effects	DNEL	62	mg/kg bw/day	Overall assessment factor 2
Consumer	Human - dermal	Long term, systemic effects	DNEL	62	mg/kg bw/day	Overall assessment factor 20
Consumer	Human - inhalation	Long term, systemic effects	DNEL	200	mg/m ³	Overall assessment factor 5
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	186	mg/kg bw/day	
Workers / employees	Human - inhalation	Short term, local effects	DNEL	2420	mg/m ³	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	1210	mg/m ³	

Ethyl acetate



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Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	0,26	mg/l	
	Environment - marine		PNEC	0,026	mg/l	
	Environment - water, sporadic (intermittent) release		PNEC	1,65	mg/l	
	Environment - sediment, freshwater		PNEC	0,34	mg/kg	
	Environment - sediment, marine		PNEC	0,125	mg/kg	
	Environment - soil		PNEC	0,22	mg/kg	
	Environment - sewage treatment plant		PNEC	650	mg/l	
	Environment - oral (animal feed)		PNEC	200	mg/kg	
Consumer	Human - oral	Long term, systemic effects	DNEL	4,5	mg/kg	
Consumer	Human - dermal	Long term, systemic effects	DNEL	37	mg/kg	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	367	mg/m ³	
Consumer	Human - inhalation	Long term, local effects	DNEL	367	mg/m ³	
Consumer	Human - inhalation	Short term, systemic effects	DNEL	734	mg/m ³	
Consumer	Human - inhalation	Short term, local effects	DNEL	734	mg/m ³	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	63	mg/kg	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	734	mg/m ³	
Workers / employees	Human - inhalation	Long term, local effects	DNEL	734	mg/m ³	
Workers / employees	Human - inhalation	Short term, systemic effects	DNEL	1468	mg/m ³	
Workers / employees	Human - inhalation	Short term, local effects	DNEL	1468	mg/m ³	

Silica, amorphous						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
Workers / employees	Human - inhalation	Long term, local effects	DNEL	4	mg/m ³	

8.2.1 Appropriate engineering controls



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Ensure good ventilation. This can be achieved by local suction or general air extraction.

If this is insufficient to maintain the concentration under the WEL or AGW values, suitable breathing protection should be worn.

Applies only if maximum permissible exposure values are listed here.

Suitable assessment methods for reviewing the effectiveness of protection measures adopted include metrological and non-metrological investigative techniques.

These are specified by e.g. BS EN 14042.

BS EN 14042 "Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents".

8.2.2 Individual protection measures, such as personal protective equipment

General hygiene measures for the handling of chemicals are applicable.

Wash hands before breaks and at end of work.

Keep away from food, drink and animal feedingstuffs.

Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

Eye/face protection:

Tight fitting protective goggles with side protection (EN 166).

Skin protection - Hand protection:

Solvent resistant protective gloves (EN 374).

Recommended

Safety gloves made of fluorocarbon rubber (EN 374).

Minimum layer thickness in mm:

0,7

Permeation time (penetration time) in minutes:

15

Protective hand cream recommended.

The breakthrough times determined in accordance with EN 16523-1 were not obtained under practical conditions.

The recommended maximum wearing time is 50% of breakthrough time.

Skin protection - Other:

Protective working garments (e.g. safety shoes EN ISO 20345, long-sleeved protective working garments).

Respiratory protection:

If OES or MEL is exceeded.

Gas mask filter A2 (EN 14387), code colour brown

At high concentrations:

Respiratory protection appliance (insulation device) (e.g. EN 137 or EN 138)

Observe wearing time limitations for respiratory protection equipment.

Thermal hazards:

Not applicable

Additional information on hand protection - No tests have been performed.

In the case of mixtures, the selection has been made according to the knowledge available and the information about the contents.

Selection of materials derived from glove manufacturer's indications.



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Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account.

Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer.

In the case of mixtures, the resistance of glove materials cannot be predicted and must therefore be tested before use.

The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

8.2.3 Environmental exposure controls

No information available at present.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	Colourless
Odour:	Solvent
Odour threshold:	Not determined
pH-value:	Not determined
Melting point/freezing point:	Not determined
Initial boiling point and boiling range:	56 °C
Flash point:	-20 °C
Evaporation rate:	Not determined
Flammability (solid, gas):	n.a.
Lower explosive limit:	1,8 Vol-%
Upper explosive limit:	13 Vol-%
Vapour pressure:	240 hPa (20°C)
Vapour density (air = 1):	Not determined
Density:	0,91 g/cm ³ (20°C)
Bulk density:	n.a.
Solubility(ies):	Not determined
Water solubility:	partially
Partition coefficient (n-octanol/water):	Not determined
Auto-ignition temperature:	460 °C (Ignition temperature)
Decomposition temperature:	Not determined
Viscosity:	19500 mPas (20°C, Brookfield)
Explosive properties:	Possible build up of explosive/highly flammable vapour/air mixture. Product is not explosive.
Oxidising properties:	Not determined
9.2 Other information	
Miscibility:	Not determined
Fat solubility / solvent:	Not determined
Conductivity:	Not determined
Surface tension:	Not determined
Solvents content:	75,4 % (Organic solvents)

SECTION 10: Stability and reactivity



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10.1 Reactivity

The product has not been tested.

10.2 Chemical stability

Stable with proper storage and handling.

10.3 Possibility of hazardous reactions

Possible build up of explosive/highly flammable vapour/air mixture.

10.4 Conditions to avoid

Heating, open flame, ignition sources

Electrostatic charge

10.5 Incompatible materials

Avoid contact with strong oxidizing agents.

10.6 Hazardous decomposition products

No decomposition when used as directed.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Possibly more information on health effects, see Section 2.1 (classification).

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Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:						n.d.a.
Acute toxicity, by dermal route:						n.d.a.
Acute toxicity, by inhalation:						n.d.a.
Skin corrosion/irritation:						n.d.a.
Serious eye damage/irritation:						n.d.a.
Respiratory or skin sensitisation:						n.d.a.
Germ cell mutagenicity:						n.d.a.
Carcinogenicity:						n.d.a.
Reproductive toxicity:						n.d.a.
Specific target organ toxicity - single exposure (STOT-SE):						n.d.a.
Specific target organ toxicity - repeated exposure (STOT-RE):						n.d.a.
Aspiration hazard:						n.d.a.
Symptoms:						n.d.a.

Butanone						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes

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Acute toxicity, by oral route:	LD50	>2000	mg/kg	Rat	OECD 423 (Acute Oral Toxicity - Acute Toxic Class Method)	
Acute toxicity, by dermal route:	LD50	5000	mg/kg	Rabbit		
Acute toxicity, by inhalation:	LC50	34,5	mg/l/4h	Rat		
Skin corrosion/irritation:						Mild irritant, Repeated exposure may cause skin dryness or cracking.
Serious eye damage/irritation:						Irritant
Respiratory or skin sensitisation:						Not sensitising
Germ cell mutagenicity:					OECD 471 (Bacterial Reverse Mutation Test)	Negative
Symptoms:						respiratory distress, drowsiness, unconsciousness, drop in blood pressure, coughing, headaches, cramps, intoxication, drowsiness, mucous membrane irritation, dizziness, nausea and vomiting., mental confusion

Acetone						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	5800	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	
Acute toxicity, by dermal route:	LD50	>15800	mg/kg	Rat		
Acute toxicity, by inhalation:	LC50	~76	mg/l/4h	Rat		

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Skin corrosion/irritation:				Guinea pig		Slightly irritant, Repeated exposure may cause skin dryness or cracking.
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Irritant
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	Not sensitising
Germ cell mutagenicity:					OECD 471 (Bacterial Reverse Mutation Test)	Negative
Germ cell mutagenicity:					OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative
Germ cell mutagenicity:					OECD 476 (In Vitro Mammalian Cell Gene Mutation Test)	Negative
Symptoms:						unconsciousness, vomiting, headaches, gastrointestinal disturbances, fatigue, mucous membrane irritation, dizziness, nausea

Ethyl acetate						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	4934	mg/kg	Rabbit	OECD 401 (Acute Oral Toxicity)	
Acute toxicity, by dermal route:	LD50	>20000	mg/kg	Rabbit		
Acute toxicity, by inhalation:	LC0	29,3	mg/l/4h	Rat		Vapours

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Skin corrosion/irritation:		24	h	Rabbit		Not irritant, Repeated exposure may cause skin dryness or cracking.
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Eye Irrit. 2
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	No (skin contact)
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Germ cell mutagenicity:				Mammalian	OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative
Germ cell mutagenicity:				Mammalian	OECD 474 (Mammalian Erythrocyte Micronucleus Test)	Negative
Carcinogenicity:						Negative
Reproductive toxicity:						Negative
Aspiration hazard:						No

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Symptoms:						lack of appetite, breathing difficulties, drowsiness, unconsciousness, drop in blood pressure, cornea opacity, coughing, headaches, gastrointestinal disturbances, intoxication, drowsiness, mucous membrane irritation, dizziness, salivation, nausea and vomiting.
Specific target organ toxicity - repeated exposure (STOT-RE), oral:	NOAEL	900	mg/kg bw/d	Rat	Regulation (EC) 440/2008 B.26 (SUB-CHRONIC ORAL TOXICITY TEST REPEATED DOSE 90 - DAY (RODENTS))	
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEL	0,002	mg/kg	Rat	Regulation (EC) 440/2008 B.29 (SUB-CHRONIC INHALATION TOXICITY STUDY 90-DAY REPEATED (RODENTS))	

Silica, amorphous						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>5000	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	Analogous conclusion
Acute toxicity, by dermal route:	LD50	>5000	mg/kg	Rabbit		



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12.6. Other adverse effects:							n.d.a.
Other information:	AOX		10-20	%			Contains organically bound halogens, which may contribute to the AOX value in wastewater.
Other information:							DOC-elimination degree (complexing organic substance) >= 80%/28d: n.a.

Butanone							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h	1690	mg/l	Lepomis macrochirus		
12.1. Toxicity to fish:	LC50	96h	2993	mg/l	Pimephales promelas	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to daphnia:	EC50	48h	308	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to algae:	LC50	72h	1972	mg/l	Pseudokirchneriella subcapitata	OECD 201 (Alga, Growth Inhibition Test)	
12.2. Persistence and degradability:		28d	98	%		OECD 301 D (Ready Biodegradability - Closed Bottle Test)	Readily biodegradable
12.3. Bioaccumulative potential:	Log Pow		0,29			OECD 117 (Partition Coefficient (n-octanol/water) - HPLC method)	Bioaccumulation is unlikely (LogPow < 1).
12.4. Mobility in soil:	H (Henry)		0,0000244	atm*m ³ /mol			25°C
Other information:	DOC		>70	%			



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Other information:	BOD/COD	>50	%			
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Acetone							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to daphnia:	NOEC/NOEL	28d	2212	mg/l	Daphnia pulex		
Toxicity to bacteria:	EC10	30min	1000	mg/l	activated sludge	OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation))	
12.2. Persistence and degradability:		28d	91	%		OECD 301 A (Ready Biodegradability - DOC Die-Away Test)	Readily biodegradable
12.1. Toxicity to fish:	LC50	96h	5540	mg/l	Oncorhynchus mykiss		
12.1. Toxicity to fish:	LC50	96h	7500	mg/l	Leuciscus idus		
12.1. Toxicity to daphnia:	EC50	48h	6100-12700	mg/l	Daphnia magna		
12.1. Toxicity to algae:	EC50	48h	4740	mg/l	Pseudokirchneriella subcapitata		
12.1. Toxicity to algae:	NOEC/NOEL	48h	3400	mg/l	Pseudokirchneriella subcapitata		
12.3. Bioaccumulative potential:	Log Pow		-0,24				
12.3. Bioaccumulative potential:	BCF		0,19				
12.4. Mobility in soil:							No adsorption in soil.
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
Toxicity to bacteria:	BOD/COD	16h	1700	mg/l	Pseudomonas putida		
Other information:	BOD5		1760-1900	mg/g			
Other information:	COD		2100	mg/g			



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Other information:	AOX		0	%		
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Ethyl acetate							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	NOEC/NOEL	32d	>9,65	mg/l	Pimephales promelas		
12.1. Toxicity to fish:	LC50	96h	230	mg/l	Pimephales promelas		
12.1. Toxicity to daphnia:	EC50	48h	610	mg/l	Daphnia magna	DIN 38412 T.11	
12.1. Toxicity to daphnia:	NOEC/NOEL	21d	2,4	mg/l	Daphnia magna	OECD 211 (Daphnia magna Reproduction Test)	
12.1. Toxicity to daphnia:	EC50	48h	165	mg/l			Daphnia cucullata
12.1. Toxicity to algae:	EC50	48h	5600	mg/l	Desmodesmus subspicatus	DIN 38412 T.9	
12.1. Toxicity to algae:	NOEC/NOEL	96h	2000	mg/l	Scenedesmus subspicatus	OECD 201 (Alga, Growth Inhibition Test)	
12.1. Toxicity to algae:	EC50	96h	>2000	mg/l	Pseudokirchneriella subcapitata	OECD 201 (Alga, Growth Inhibition Test)	
12.1. Toxicity to algae:	NOEC/NOEL	72h	>100	mg/l	Desmodesmus subspicatus	OECD 201 (Alga, Growth Inhibition Test)	
12.2. Persistence and degradability:		20d	79	%		OECD 301 D (Ready Biodegradability - Closed Bottle Test)	Readily biodegradable
12.3. Bioaccumulative potential:	BCF	72h	30				(Fish)
12.3. Bioaccumulative potential:	Log Kow		0,6			OECD 107 (Partition Coefficient (n-octanol/water) - Shake Flask Method)	Bioaccumulation is unlikely (LogPow < 1).
12.4. Mobility in soil:	H (Henry)		0,00012	atm*m ³ /mol			



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12.4. Mobility in soil:	Koc		3				
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
Toxicity to bacteria:	EC10	16h	2900	mg/l	Escherichia coli		
Toxicity to bacteria:	EC50	15min	5870	mg/l	Photobacterium phosphoreum		

Silica, amorphous							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h	>1000 0	mg/l	Brachydanio rerio	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to daphnia:	EC50	24h	>1000 0	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to algae:	EL50	72h	>1000 0	mg/l		OECD 201 (Alga, Growth Inhibition Test)	
12.2. Persistence and degradability:							Abiotically degradable.
12.3. Bioaccumulative potential:							Not to be expected
12.4. Mobility in soil:							Not to be expected
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

Poly vinyl chloride							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.2. Persistence and degradability:							Not biodegradable

SECTION 13: Disposal considerations

13.1 Waste treatment methods

For the substance / mixture / residual amounts




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EC disposal code no.:
 The waste codes are recommendations based on the scheduled use of this product.
 Owing to the user's specific conditions for use and disposal, other waste codes may be allocated under certain circumstances. (2014/955/EU)
 08 04 09 waste adhesives and sealants containing organic solvents or other hazardous substances
 Recommendation:
 Sewage disposal shall be discouraged.
 Pay attention to local and national official regulations.
 E.g. suitable incineration plant.
 E.g. dispose at suitable refuse site.
For contaminated packing material
 Pay attention to local and national official regulations.
 Empty container completely.
 Uncontaminated packaging can be recycled.
 Dispose of packaging that cannot be cleaned in the same manner as the substance.
 Residues may present a risk of explosion.

SECTION 14: Transport information


General statements

14.1. UN number:	1133	
Transport by road/by rail (ADR/RID)		
14.2. UN proper shipping name:		
UN 1133 ADHESIVES		
14.3. Transport hazard class(es):	3	
14.4. Packing group:	II	
Classification code:	F1	
LQ:	5 L	
14.5. Environmental hazards:	Not applicable	
Tunnel restriction code:	D/E	

Transport by sea (IMDG-code)

14.2. UN proper shipping name:		
ADHESIVES		
14.3. Transport hazard class(es):	3	
14.4. Packing group:	II	
EmS:	F-E, S-D	
Marine Pollutant:	n.a	
14.5. Environmental hazards:	Not applicable	

Transport by air (IATA)

14.2. UN proper shipping name:		
Adhesives		
14.3. Transport hazard class(es):	3	
14.4. Packing group:	II	
14.5. Environmental hazards:	Not applicable	

14.6. Special precautions for user

Persons employed in transporting dangerous goods must be trained.
 All persons involved in transporting must observe safety regulations.
 Precautions must be taken to prevent damage.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Freighted as packaged goods rather than in bulk, therefore not applicable.



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Minimum amount regulations have not been taken into account.
Danger code and packing code on request.
Comply with special provisions.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Observe restrictions:

Comply with national regulations/laws governing the protection of young people at work (national implementation of the Directive 94/33/EC)!
Comply with national regulations/laws governing maternity protection (national implementation of the Directive 92/85/EEC)!
Comply with trade association/occupational health regulations.

Directive 2012/18/EU ("Seveso III"), Annex I, Part 1 - The following categories apply to this product (others may also need to be considered according to storage, handling etc.):

Hazard categories	Notes to Annex I	Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of - Lower-tier requirements	Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of - Upper-tier requirements
P5c		5000	50000

The Notes to Annex 1 of Directive 2012/18/EU, in particular those named in the tables here and notes 1-6, must be taken into account when assigning categories and qualifying quantities.

Directive 2010/75/EU (VOC): 75,4 %

Observe incident regulations.

15.2 Chemical safety assessment

A chemical safety assessment is not provided for mixtures.

SECTION 16: Other information

Revised sections: 3, 10, 15
Employee training in handling dangerous goods is required.
These details refer to the product as it is delivered.
Employee instruction/training in handling hazardous materials is required.

Classification and processes used to derive the classification of the mixture in accordance with the ordinance (EG) 1272/2008 (CLP):

Classification in accordance with regulation (EC) No. 1272/2008 (CLP)	Evaluation method used
Flam. Liq. 2, H225	Classification based on test data.
Eye Irrit. 2, H319	Classification according to calculation procedure.



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STOT SE 3, H336

Classification according to calculation procedure.

The following phrases represent the posted Hazard Class and Risk Category Code (GHS/CLP) of the product and the constituents (specified in Section 2 and 3).

H225 Highly flammable liquid and vapour.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

H412 Harmful to aquatic life with long lasting effects.

Flam. Liq. — Flammable liquid

Eye Irrit. — Eye irritation

STOT SE — Specific target organ toxicity - single exposure - narcotic effects

Skin Sens. — Skin sensitization

Aquatic Chronic — Hazardous to the aquatic environment - chronic

Any abbreviations and acronyms used in this document:

AC Article Categories

acc., acc. to according, according to

ACGIH American Conference of Governmental Industrial Hygienists

ADR Accord européen relatif au transport international des marchandises Dangereuses par Route (= European Agreement concerning the International Carriage of Dangerous Goods by Road)

AOEL Acceptable Operator Exposure Level

AOX Adsorbable organic halogen compounds

approx. approximately

Art., Art. no. Article number

ATE Acute Toxicity Estimate according to Regulation (EC) 1272/2008 (CLP)

BAM Bundesanstalt für Materialforschung und -prüfung (Federal Institute for Materials Research and Testing, Germany)

BAuA Bundesanstalt für Arbeitsschutz und Arbeitsmedizin (= Federal Institute for Occupational Health and Safety, Germany)

BCF Bioconcentration factor

BGV Berufsgenossenschaftliche Vorschrift (= Accident Prevention Regulation)

BHT Butylhydroxytoluol (= 2,6-Di-*t*-butyl-4-methyl-phenol)

BMGV Biological monitoring guidance value (EH40, UK)

BOD Biochemical oxygen demand

BSEF Bromine Science and Environmental Forum

bw body weight

CAS Chemical Abstracts Service

CEC Coordinating European Council for the Development of Performance Tests for Fuels, Lubricants and Other Fluids

CESIO Comité Européen des Agents de Surface et de leurs Intermédiaires Organiques

CIPAC Collaborative International Pesticides Analytical Council

CLP Classification, Labelling and Packaging (REGULATION (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures)

CMR carcinogenic, mutagenic, reproductive toxic

COD Chemical oxygen demand

CTFA Cosmetic, Toiletry, and Fragrance Association



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DMEL Derived Minimum Effect Level

DNEL Derived No Effect Level

DOC Dissolved organic carbon

DT50 Dwell Time - 50% reduction of start concentration

DVS Deutscher Verband für Schweißen und verwandte Verfahren e.V. (= German Association for Welding and Allied Processes)

dw dry weight

e.g. for example (abbreviation of Latin 'exempli gratia'), for instance

EC European Community

ECHA European Chemicals Agency

EEA European Economic Area

EEC European Economic Community

EINECS European Inventory of Existing Commercial Chemical Substances

ELINCS European List of Notified Chemical Substances

EN European Norms

EPA United States Environmental Protection Agency (United States of America)

ERC Environmental Release Categories

ES Exposure scenario

etc. et cetera

EU European Union

EWC European Waste Catalogue

Fax. Fax number

gen. general

GHS Globally Harmonized System of Classification and Labelling of Chemicals

GWP Global warming potential

HET-CAM Hen's Egg Test - Chorionallantoic Membrane

HGWP Halocarbon Global Warming Potential

IARC International Agency for Research on Cancer

IATA International Air Transport Association

IBC Intermediate Bulk Container

IBC (Code) International Bulk Chemical (Code)

IC Inhibitory concentration

IMDG-code International Maritime Code for Dangerous Goods

incl. including, inclusive

IUCLID International Uniform Chemical Information Database

LC lethal concentration

LC50 lethal concentration 50 percent kill

LCLo lowest published lethal concentration

LD Lethal Dose of a chemical

LD50 Lethal Dose, 50% kill

LDLo Lethal Dose Low

LOAEL Lowest Observed Adverse Effect Level

LOEC Lowest Observed Effect Concentration

LOEL Lowest Observed Effect Level

LQ Limited Quantities

MARPOL International Convention for the Prevention of Marine Pollution from Ships

n.a. not applicable

n.av. not available

n.c. not checked

n.d.a. no data available

NIOSH National Institute of Occupational Safety and Health (United States of America)



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NOAEC No Observed Adverse Effective Concentration

NOAEL No Observed Adverse Effect Level

NOEC No Observed Effect Concentration

NOEL No Observed Effect Level

ODP Ozone Depletion Potential

OECD Organisation for Economic Co-operation and Development

org. organic

PAH polycyclic aromatic hydrocarbon

PBT persistent, bioaccumulative and toxic

PC Chemical product category

PE Polyethylene

PNEC Predicted No Effect Concentration

POCP Photochemical ozone creation potential

ppm parts per million

PROC Process category

PTFE Polytetrafluorethylene

REACH Registration, Evaluation, Authorisation and Restriction of Chemicals (REGULATION (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals)

REACH-IT List-No. 9xx-xxx-x No. is automatically assigned, e.g. to pre-registrations without a CAS No. or other numerical identifier. List Numbers do not have any legal significance, rather they are purely technical identifiers for processing a submission via REACH-IT.

RID Règlement concernant le transport International ferroviaire de marchandises Dangereuses (= Regulation concerning the International Carriage of Dangerous Goods by Rail)

SADT Self-Accelerating Decomposition Temperature

SAR Structure Activity Relationship

SU Sector of use

SVHC Substances of Very High Concern

Tel. Telephone

ThOD Theoretical oxygen demand

TOC Total organic carbon

TRGS Technische Regeln für Gefahrstoffe (=Technical Regulations for Hazardous Substances)

UN RTDG United Nations Recommendations on the Transport of Dangerous Goods

VbF Verordnung über brennbare Flüssigkeiten (= Regulation for flammable liquids (Austria))

VOC Volatile organic compounds

vPvB very persistent and very bioaccumulative

WEL-TWA, WEL-STEL WEL-TWA = Workplace Exposure Limit - Long-term exposure limit (8-hour TWA (= time weighted average) reference period), WEL-STEL = Workplace Exposure Limit - Short-term exposure limit (15-minute reference period) (EH40, UK).

WHO World Health Organization

wwt wet weight

The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge.

No responsibility.