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Revision date / version: 19.10.2020 / 0012

Replacing version dated / version: 07.06.2018 / 0011

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megol Zweitaktmotorenoel TC (teilsynth.)

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

megol Zweitaktmotorenoel TC (teilsynth.)

1.2 Relevant identified uses of the substance or mixture and uses advised against Relevant identified uses of the substance or mixture:

Motor oil

Sector of use [SU]:

SU 3 - Industrial uses: Uses of substances as such or in preparations at industrial sites

SU21 - Consumer uses: Private households (=general public = consumers)

SU22 - Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

Chemical product category [PC]:

PC17 - Hydraulic fluids

PC24 - Lubricants, greases, release products

Process category [PROC]:

PROC 1 - Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions

PROC 2 - Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions

PROC 8a - Transfer of substance or mixture (charging and discharging) at non-dedicated facilities

PROC 8b - Transfer of substance or mixture (charging and discharging) at dedicated facilities

PROC 9 - Transfer of substance or mixture into small containers (dedicated filling line, including weighing)

PROC20 - Use of functional fluids in small devices

Article Categories [AC]:

AC99 - Not required.

Environmental Release Category [ERC]:

ERC 4 - Use of non-reactive processing aid at industrial site (no inclusion into or onto article)

ERC 7 - Use of functional fluid at industrial site

ERC 9a - Widespread use of functional fluid (indoor)

ERC 9b - Widespread use of functional fluid (outdoor)

Life cycle stages (LCS):

LCS F - Formulation or re-packing

LCS IS - Use at industrial sites

LCS PW - Widespread use by professional workers

LCS C - Consumer use

Technical functions (TF):

Lubricating agent

Uses advised against:

requesting Safety Data Sheets.

No information available at present.

1.3 Details of the supplier of the safety data sheet

Meguin GmbH & Co. KG Mineraloelwerke

Rodener Strasse 25 66740 Saarlouis Tel.: 06831/89 09-0 Fax: 06831/89 09-62

Qualified person's e-mail address: info@chemical-check.de, k.schnurbusch@chemical-check.de Please DO NOT use for

1.4 Emergency telephone number

Emergency information services / official advisory body:

Telephone number of the company in case of emergencies:

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+49 (0) 700 / 24 112 112 (LMR)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) 1272/2008 (CLP)

The mixture is not classified as dangerous in the terms of the Regulation (EC) 1272/2008 (CLP).

2.2 Label elements

Labeling according to Regulation (EC) 1272/2008 (CLP)

EUH208-Contains Reaction mass of: dicalcium (bis-R)dihydroxide, tricalcium(tris-R)trihydroxide, poly[calcium(R)hydroxide] with R = (2-hydroxy-5-tetra-propenylphenylmethyl)methylamine. May produce an allergic reaction. EUH210-Safety data sheet available on request.

2.3 Other hazards

The mixture does not contain any vPvB substance (vPvB = very persistent, very bioaccumulative) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

The mixture does not contain any PBT substance (PBT = persistent, bioaccumulative, toxic) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

SECTION 3: Composition/information on ingredients

3.1 Substances

n.a. 3.2 Mixtures

012 11117(101) 00	
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2%	
aromatics	
Registration number (REACH)	01-2119456620-43-XXXX
Index	
EINECS, ELINCS, NLP	926-141-6 (REACH-IT List-No.)
CAS	
content %	10-<20
Classification according to Regulation (EC) 1272/2008 (CLP)	Asp. Tox. 1, H304

For the text of the H-phrases and classification codes (GHS/CLP), see Section 16.

The substances named in this section are given with their actual, appropriate classification!

For substances that are listed in appendix VI, table 3.1 of the regulation (EC) no. 1272/2008 (CLP regulation) this means that all notes that may be given here for the named classification have been taken into account.

SECTION 4: First aid measures

4.1 Description of first aid measures

First-aiders should ensure they are protected!

Never pour anything into the mouth of an unconscious person!

Inhalation

Remove person from danger area.

Supply person with fresh air and consult doctor according to symptoms.

Remove polluted, soaked clothing immediately, wash thoroughly with plenty of water and soap, in case of irritation of the skin (flare), consult a doctor.

Eye contact

Remove contact lenses.

Wash thoroughly for several minutes using copious water. Seek medical help if necessary.

Ingestion

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Rinse the mouth thoroughly with water.

Do not induce vomiting. Consult doctor immediately.

Danger of aspiration.

4.2 Most important symptoms and effects, both acute and delayed

If applicable delayed symptoms and effects can be found in section 11 and the absorption route in section 4.1. In certain cases, the symptoms of poisoning may only appear after an extended period / after several hours.

The following may occur:

Drying of the skin.

Irritation of the skin.

4.3 Indication of any immediate medical attention and special treatment needed

Symptomatic treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media Suitable extinguishing media

CO₂

Foam

Dry extinguisher

Unsuitable extinguishing media

High volume water jet

5.2 Special hazards arising from the substance or mixture

In case of fire the following can develop:

Oxides of carbon

Oxides of nitrogen

Oxides of sulphur

Flammable vapour/air mixtures

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes.

Protective respirator with independent air supply.

According to size of fire

Full protection, if necessary.

Cool container at risk with water.

Dispose of contaminated extinction water according to official regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure sufficient supply of air.

Avoid contact with eyes or skin.

If applicable, caution - risk of slipping.

6.2 Environmental precautions

If leakage occurs, dam up.

Resolve leaks if this possible without risk.

Prevent from entering drainage system.

Prevent surface and ground-water infiltration, as well as ground penetration.

If accidental entry into drainage system occurs, inform responsible authorities.

6.3 Methods and material for containment and cleaning up

Soak up with absorbent material (e.g. universal binding agent) and dispose of according to Section 13.

6.4 Reference to other sections

For personal protective equipment see Section 8 and for disposal instructions see Section 13.

SECTION 7: Handling and storage

In addition to information given in this section, relevant information can also be found in section 8 and 6.1.

7.1 Precautions for safe handling

7.1.1 General recommendations

Avoid formation of oil mist.

Ensure good ventilation.

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Eating, drinking, smoking, as well as food-storage, is prohibited in work-room.

Do not carry cleaning cloths soaked in product in trouser pockets.

Observe directions on label and instructions for use.

7.1.2 Notes on general hygiene measures at the workplace

General hygiene measures for the handling of chemicals are applicable.

Wash hands before breaks and at end of work.

Keep away from food, drink and animal feedingstuffs.

Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

7.2 Conditions for safe storage, including any incompatibilities

Not to be stored in gangways or stair wells.

Store product closed and only in original packing.

Protect against moisture and store closed.

7.3 Specific end use(s)

No information available at present.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Workplace exposure limit (WEL) of the total hydrocarbon solvent content of the mixture (RCP method according to EH40): 1200 mg/m3

Chemical Name Hydrocarbo	ns, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	3	Content %:10- <20
WEL-TWA: 1200 mg/m3 (>=C7 normal and	WEL-STEL:		
branched chain alkanes)			
Monitoring procedures:	 Draeger - Hydrocarbons 0,1%/c (81 03 571) 		
	- Draeger - Hydrocarbons 2/a (81 03 581)		
	- Compur - KITA-187 S (551 174)		
BMGV:	Other information:		
Chemical Name Oil mist, min	peral		Content %:
			Content 70.
WEL-TWA: 5 mg/m3 (Mineral oil, excluding	WEL-STEL:		
metal working fluids, ACGIH)			
Monitoring procedures:	- Draeger - Oil Mist 1/a (67 33 031)		
BMGV:	Other information:		

Distillates (petroleum), hydrotreated heavy paraffinic									
Area of application	Exposure route /	Effect on health	Descripto	Value	Unit	Note			
	Environmental		r						
	compartment								
	Environment - oral (animal		PNEC	9,33	mg/kg				
	feed)								

WEL-TWA = Workplace Exposure Limit - Long-term exposure limit (8-hour TWA (= time weighted average) reference period) EH40. AGW = "Arbeitsplatzgrenzwert" (workplace limit value, Germany).

(8) = Inhalable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (9) = Respirable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (11) = Inhalable fraction (Directive 2004/37/CE). (12) = Inhalable fraction. Respirable fraction in those Member States that implement, on the date of the entry into force of this Directive, a biomonitoring system with a biological limit value not exceeding 0,002 mg Cd/g creatinine in urine (Directive 2004/37/CE). | WEL-STEL = Workplace Exposure Limit - Short-term exposure limit (15-minute reference period).

(8) = Inhalable fraction (2017/164/EU, 2017/2398/EU). (9) = Respirable fraction (2017/164/EU, 2017/2398/EU). (10) = Short-term exposure limit value in relation to a reference period of 1 minute (2017/164/EU). | BMGV = Biological monitoring guidance value EH40. BGW = "Biologischer Grenzwert" (biological limit value, Germany) | Other information: Sen = Capable of causing occupational asthma. Sk = Can be absorbed through skin. Carc = Capable of causing cancer and/or heritable genetic damage.

** = The exposure limit for this substance is repealed through the TRGS 900 (Germany) of January 2006 with the goal of revision. (13) = The substance can cause sensitisation of the skin and of the respiratory tract (Directive 2004/37/CE), (14) = The substance can cause sensitisation of the skin (Directive 2004/37/CE).

8.2 Exposure controls

8.2.1 Appropriate engineering controls

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Ensure good ventilation. This can be achieved by local suction or general air extraction.

If this is insufficient to maintain the concentration under the WEL or AGW values, suitable breathing protection should be worn.

Applies only if maximum permissible exposure values are listed here.

Suitable assessment methods for reviewing the effectiveness of protection measures adopted include metrological and non-metrological investigative techniques.

These are specified by e.g. EN 14042.

EN 14042 "Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents".

8.2.2 Individual protection measures, such as personal protective equipment

General hygiene measures for the handling of chemicals are applicable.

Wash hands before breaks and at end of work.

Keep away from food, drink and animal feedingstuffs.

Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

Eye/face protection:

Tight fitting protective goggles (EN 166) with side protection, with danger of splashes.

Skin protection - Hand protection:

Protective Neoprene® / polychloroprene gloves (EN 374).

Protective nitrile gloves (EN 374).

Minimum layer thickness in mm:

0,4

Permeation time (penetration time) in minutes:

> 480

The breakthrough times determined in accordance with EN 16523-1 were not obtained under practical conditions.

The recommended maximum wearing time is 50% of breakthrough time.

Protective hand cream recommended.

Skin protection - Other:

Protective working garments (e.g. safety shoes EN ISO 20345, long-sleeved protective working garments).

Respiratory protection:

If OES or MEL is exceeded.

Filter A2 P2 (EN 14387), code colour brown, white

Observe wearing time limitations for respiratory protection equipment.

Thermal hazards:

Not applicable

Additional information on hand protection - No tests have been performed.

In the case of mixtures, the selection has been made according to the knowledge available and the information about the contents. Selection of materials derived from glove manufacturer's indications.

Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account. Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer.

In the case of mixtures, the resistance of glove materials cannot be predicted and must therefore be tested before use.

The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

8.2.3 Environmental exposure controls

No information available at present.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state: Liquid Colour: Brown Odour: Characteristic Odour threshold: Not determined pH-value: Not determined Melting point/freezing point: Not determined Initial boiling point and boiling range: Not determined Flash point: 110 °C

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Evaporation rate: Not determined Flammability (solid, gas): Not determined Lower explosive limit: Not determined Upper explosive limit: Not determined Vapour pressure: Not determined Vapour density (air = 1): Not determined Density: 0,865 g/cm3 Bulk density: Not determined Solubility(ies): Not determined Water solubility: Insoluble Partition coefficient (n-octanol/water): Not determined Auto-ignition temperature: Not determined Decomposition temperature: Not determined Viscosity: 59,5 mm2/s (40°C) Viscosity: 9,1 mm2/s (100°C) Explosive properties: Not determined Oxidising properties: Not determined

9.2 Other information

Miscibility:

Fat solubility / solvent:

Conductivity:

Not determined

Not determined

Not determined

Not determined

Surface tension:

Not determined

Not determined

Not determined

SECTION 10: Stability and reactivity

10.1 Reactivity

The product has not been tested.

10.2 Chemical stability

Stable with proper storage and handling.

10.3 Possibility of hazardous reactions

No dangerous reactions are known.

10.4 Conditions to avoid

See also section 7.
Protect from humidity.

Open flame, ignition sources

10.5 Incompatible materials

See also section 7.

Avoid contact with strong oxidizing agents.

10.6 Hazardous decomposition products

See also section 5.2

No decomposition when used as directed.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Possibly more information on health effects, see Section 2.1 (classification).

megol Zweitaktmotorenoel TC (teilsynth.)								
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes		
Acute toxicity, by oral route:						n.d.a.		
Acute toxicity, by dermal route:						n.d.a.		
Acute toxicity, by inhalation:						n.d.a.		
Skin corrosion/irritation:						n.d.a.		
Serious eye						n.d.a.		
damage/irritation:								
Respiratory or skin						n.d.a.		
sensitisation:								
Germ cell mutagenicity:						n.d.a.		
Carcinogenicity:						n.d.a.		
Reproductive toxicity:						n.d.a.		

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Specific target organ toxicity - single exposure (STOT-SE):			n.d.a.
Specific target organ toxicity - repeated exposure (STOT-RE):			n.d.a.
Aspiration hazard:			n.d.a.
Symptoms:			n.d.a.

Hydrocarbons, C11-C14, n-a	lkanes, isoal					
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>5000	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	
Acute toxicity, by dermal	LD50	>5000	mg/kg	Rabbit	OECD 402 (Acute	
route:					Dermal Toxicity)	
Acute toxicity, by inhalation:	LC50	>5000	mg/m3/8	Rat	OECD 403 (Acute	Vapours
			h		Inhalation Toxicity)	
Skin corrosion/irritation:					OECD 404 (Acute	Analogous
					Dermal	conclusion,
					Irritation/Corrosion)	Drying of the
						skin.,
						Dermatitis (skin
						inflammation)
Serious eye					OECD 405 (Acute	Analogous
damage/irritation:					Eye	conclusion,
					Irritation/Corrosion)	Slightly irritant
Respiratory or skin				Guinea pig	OECD 406 (Skin	No (skin
sensitisation:					Sensitisation)	contact),
						Analogous
						conclusion
Germ cell mutagenicity:					in vivo	Negative
Germ cell mutagenicity:					OECD 471 (Bacterial	Analogous
					Reverse Mutation	conclusion,
					Test)	Negative
Carcinogenicity:					OECD 453	Analogous
					(Combined Chronic	conclusion,
					Toxicity/Carcinogenicit	Negative
					y Studies)	
Reproductive toxicity:					OECD 414 (Prenatal	Analogous
					Developmental	conclusion,
					Toxicity Study)	Negative
Specific target organ toxicity -						Analogous
single exposure (STOT-SE):						conclusion, No
						indications of
0 " 1					050D 400 (D) 1	such an effect.
Specific target organ toxicity -					OECD 408 (Repeated	Analogous
repeated exposure (STOT-					Dose 90-Day Oral	conclusion, Not
RE):					Toxicity Study in	to be expected
Aspiration hazard:					Rodents)	Yes
Symptoms:						drying of the
Symptoms.						skin
						headaches,
						fatigue,
						dizziness,
						nausea,
						diarrhoea,
	l					vomiting

SECTION 12: Ecological information

Possibly more information on environmental effects, see Section 2.1 (classification).

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Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes		

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	n.d.a.
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	n.d.a.
	n.d.a.
	n.d.a.
	DOC-
	elimination
	degree(complex
	ing organic
	substance)>=
	80%/28d: No

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	NOELR	28d	0,17	mg/l	Oncorhynchus mykiss	QSAR	
12.1. Toxicity to fish:	LL50	96h	>1000	mg/l	Oncorhynchus mykiss	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to daphnia:	NOELR	21d	1,22	mg/l	Daphnia magna	QSAR	
12.1. Toxicity to daphnia:	EL50	48h	>1000	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to algae:	NOELR	72h	1000	mg/l	Pseudokirchnerie Ila subcapitata	OECD 201 (Alga, Growth Inhibition Test)	
12.2. Persistence and degradability:		28d	69	%		OECD 301 F (Ready Biodegradability - Manometric Respirometry Test)	Readily biodegradable
12.3. Bioaccumulative potential:	Log Pow		6-8				High
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

SECTION 13: Disposal considerations

13.1 Waste treatment methods

For the substance / mixture / residual amounts

Soaked polluted cloths, paper or other organic materials represent a fire hazard and should be controlled, collected and disposed of. EC disposal code no.:

The waste codes are recommendations based on the scheduled use of this product.

Owing to the user's specific conditions for use and disposal, other waste codes may be

allocated under certain circumstances. (2014/955/EU)

13 02 05 mineral-based non-chlorinated engine, gear and lubricating oils

13 02 06 synthetic engine, gear and lubricating oils

Recommendation:

Sewage disposal shall be discouraged.

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Pay attention to local and national official regulations.

E.g. dispose at suitable refuse site. E.g. suitable incineration plant.

For contaminated packing material

Pay attention to local and national official regulations.

15 01 01 paper and cardboard packaging

15 01 02 plastic packaging 15 01 04 metallic packaging Empty container completely.

Uncontaminated packaging can be recycled.

Dispose of packaging that cannot be cleaned in the same manner as the substance.

SECTION 14: Transport information

General statements

14.1. UN number: n.a.

Transport by road/by rail (ADR/RID)

14.2. UN proper shipping name:

14.3. Transport hazard class(es):n.a.14.4. Packing group:n.a.Classification code:n.a.LQ:n.a.

14.5. Environmental hazards: Not applicable

Tunnel restriction code:

Transport by sea (IMDG-code)

14.2. UN proper shipping name:

14.3. Transport hazard class(es):n.a.14.4. Packing group:n.a.Marine Pollutant:n.a

14.5. Environmental hazards: Not applicable

Transport by air (IATA)

14.2. UN proper shipping name:

14.3. Transport hazard class(es):n.a.14.4. Packing group:n.a.

14.5. Environmental hazards: Not applicable

14.6. Special precautions for user

Unless specified otherwise, general measures for safe transport must be followed.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Non-dangerous material according to Transport Regulations.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Observe restrictions:

General hygiene measures for the handling of chemicals are applicable.

Directive 2010/75/EU (VOC): 17,79 %

15.2 Chemical safety assessment

A chemical safety assessment is not provided for mixtures.

SECTION 16: Other information

Revised sections: 2, 3, 8, 9, 11, 12, 15

Classification and processes used to derive the classification of the mixture in accordance with the ordinance (EG) 1272/2008 (CLP):

Not applicable

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The following phrases represent the posted Hazard Class and Risk Category Code (GHS/CLP) of the product and the constituents (specified in Section 2 and 3).

H304 May be fatal if swallowed and enters airways.

Asp. Tox. — Aspiration hazard

Any abbreviations and acronyms used in this document:

acc., acc. to according, according to

ADR Accord européen relatif au transport international des marchandises Dangereuses par Route (= European Agreement

concerning the International Carriage of Dangerous Goods by Road)

AOX Adsorbable organic halogen compounds

approx. approximately Art., Art. no. Article number

ASTM ASTM International (American Society for Testing and Materials)

ATE Acute Toxicity Estimate

BAM Bundesanstalt für Materialforschung und -prüfung (Federal Institute for Materials Research and Testing, Germany)

BAuA Bundesanstalt für Arbeitsschutz und Arbeitsmedizin (= Federal Institute for Occupational Health and Safety, Germany)

BSEF The International Bromine Council

bw body weight

CAS Chemical Abstracts Service

CLP Classification, Labelling and Packaging (REGULATION (EC) No 1272/2008 on classification, labelling and packaging of

substances and mixtures)

CMR carcinogenic, mutagenic, reproductive toxic

DMEL Derived Minimum Effect Level

DNEL Derived No Effect Level

dw dry weight

e.g. for example (abbreviation of Latin 'exempli gratia'), for instance

EC European Community

ECHA European Chemicals Agency
EEC European Economic Community

EINECS European Inventory of Existing Commercial Chemical Substances

ELINCS European List of Notified Chemical Substances

EN European Norms

EPA United States Environmental Protection Agency (United States of America)

etc. et cetera

EU European Union

EVAL Ethylene-vinyl alcohol copolymer

Fax. Fax number gen. general

GHS Globally Harmonized System of Classification and Labelling of Chemicals

GWP Global warming potential

IARC International Agency for Research on Cancer

IATA International Air Transport Association
IBC (Code) International Bulk Chemical (Code)

IMDG-code International Maritime Code for Dangerous Goods

incl. including, inclusive

IUCLIDInternational Uniform Chemical Information Database

IUPAC International Union for Pure Applied Chemistry

LC50 Lethal Concentration to 50 % of a test population

LD50 Lethal Dose to 50% of a test population (Median Lethal Dose)

LQ Limited Quantities

MARPOL International Convention for the Prevention of Marine Pollution from Ships

n.a. not applicable
n.av. not available
n.c. not checked
n.d.a. no data available

OECD Organisation for Economic Co-operation and Development

org. organic

PBT persistent, bioaccumulative and toxic

PE Polyethylene

PNEC Predicted No Effect Concentration

ppm parts per million

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PVC Polyvinylchloride

REACH Registration, Evaluation, Authorisation and Restriction of Chemicals (REGULATION (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals)

REACH-IT List-No. 9xx-xxx-x No. is automatically assigned, e.g. to pre-registrations without a CAS No. or other numerical identifier. List Numbers do not have any legal significance, rather they are purely technical identifiers for processing a submission via REACH-IT.

RID Règlement concernant le transport International ferroviaire de marchandises Dangereuses (= Regulation concerning the International Carriage of Dangerous Goods by Rail)

SVHC Substances of Very High Concern

Tel. Telephone

UN RTDG United Nations Recommendations on the Transport of Dangerous Goods

VOC Volatile organic compounds

vPvB very persistent and very bioaccumulative

wwt wet weight

The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge. No responsibility.

These statements were made by:

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